



# ECLIPSE® AURORA™

## Guided Wave Radar Level Transmitter and Magnetic Level Indicator

### DESCRIPTION

Aurora combines the operation of a conventional float operated Magnetic level indicator with the leading edge technology of Guided Wave Radar. The result is a true level measurement redundancy in a single 3" or 4" chamber design. The Eclipse Guided Wave Radar is a 2-wire loop powered 24 V DC liquid level transmitter utilizing Time Domain Reflectometry technology (TDR) to perform level measurement independent from media characteristics and process conditions. The Aurora™ is a completely self-contained unit for side mounting to a tank or vessel with threaded or flanged pipe connections.

### FEATURES

- Complete redundant system whereby the measuring results of the Eclipse can be continuously checked against the level indication of the Magnetic Level Indicator.
- Pro-active maintenance can be planned ahead of time based upon the comparison of the measuring results of the two systems.
- No calibration required on either measuring system.
- 2-wire, intrinsically safe loop powered level transmitter.
- HART®, AMS®, Foundation Fieldbus and PACT<sup>ware</sup> communication protocol.
- Up to 5,7 m (224") measuring range.
- Up to 103 bar (1500 psi) – optional up to 310 bar (4500 psi).
- Up to +400 °C (+750 °F) process temperature - non condensing applications.
- Up to 155 bar @ +345 °C (2250 psi @ +650 °F) for saturated steam applications.
- Suited for SIL 1 and SIL 2 loops (full FMEDA report available for Eclipse transmitter) – optional SIL 2/3.



### APPLICATIONS

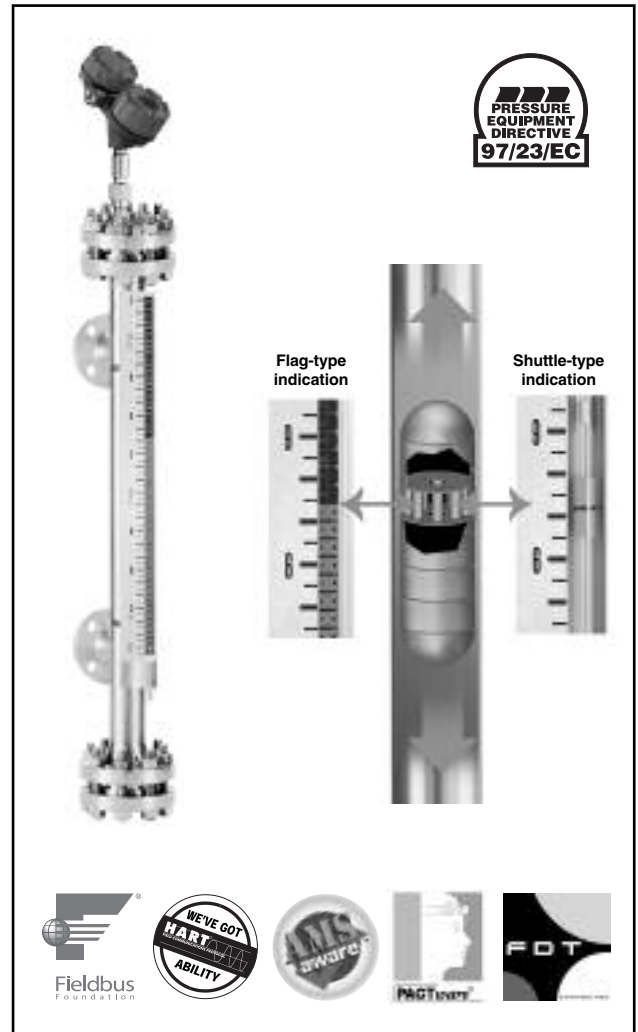
**MEDIA:** Clean liquids; hydrocarbons to water-based media (dielectric 1.4-100).

**INTERFACE:** Consult factory.

**VESSELS:** Most process or storage vessels up to rated probe temperature and pressure.

**CONDITIONS:** All level measurement and control applications including process conditions exhibiting visible vapors, foam, surface agitation, bubbling or boiling, high fill/empty rates, low level and varying dielectric media.

### FULL REDUNDANCY



### AGENCY APPROVALS

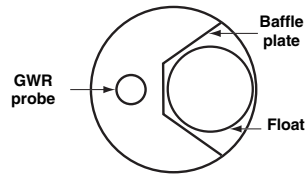
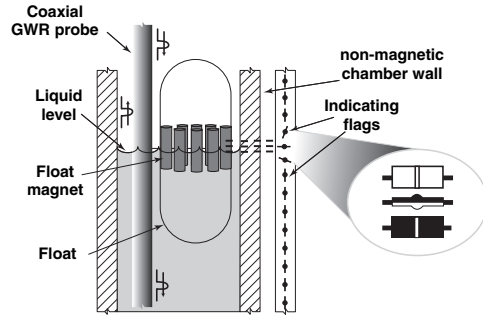
| Agency                     | Approvals  |
|----------------------------|--|
| ATEX                       | ATEX II 3 G EEx nA II T6, non sparking<br>ATEX II 1 G EEx ia IIC T4, intrinsically safe ①<br>ATEX II 1/2 G D EEx d[ia] IIC T6, explosion proof |
| Stoomwezen                 | Secondary level safety device for steamdrums   |
| TÜV                        | WHG § 19, overfill prevention  |
| AIB                        | VLAREM II – 5.17.7   |
| FM/CSA®                    | Non Incendive / Intrinsically safe / Explosion proof   |
| LRS                        | Lloyds Register of Shipping (marine applications)  |
| GOST/<br>GOSGORTECHNADZOR® | Russian Authorisation Standards  |

① Fisco ATEX, intrinsically safe for units with Fieldbus Foundation

② Consult factory for proper partnumbers

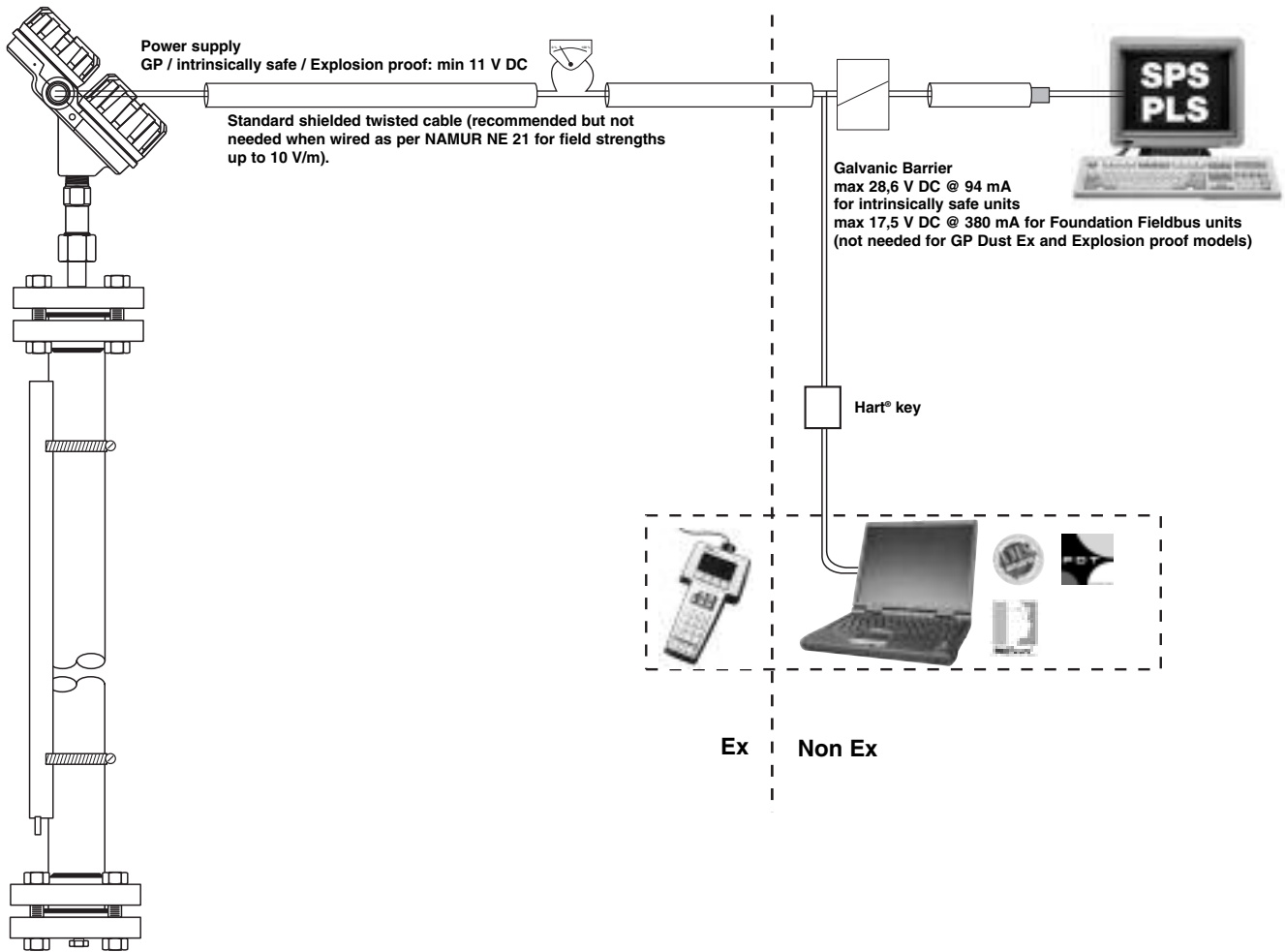
# PRINCIPLE OF OPERATION

The coaxial GWR probe is separated from the float by means of a baffle plate. The baffle plate assures the free travel of the float by rising and falling level. The propagation and reflection of high frequency pulses to determine liquid level happens within the coaxial probe and is not impeded by the magnetic field of the magnets mounted inside the float of the indicator. These float magnets couple with the individual flags as level moves up and down within the pipe column.



Top View

# ELECTRICAL WIRING



## OPTIONS



### Hot

Magnetic level indicators can be ordered with several different tracing options to heat the external chamber. Tracing systems require that a special blanket (custom designed to meet the customers specifications) cover the entire chamber and tracing equipment.

### Cold

To facilitate operation where the product is kept cold via chillers, refrigerants and condensers, a frost extension option and low temperature insulation are offered. The frost extension is constructed of durable acrylic plastic and suitable for contact with media as cold as  $-200\text{ }^{\circ}\text{C}$  ( $-320\text{ }^{\circ}\text{F}$ ) such as liquid nitrogen.



Consult factory for ordering information.

## SELECTION DATA

### A complete measuring system consists of:

1. Order code for the Aurora - Magnetic Level Indicator
2. Order code for the Aurora - Guided Wave Radar Transmitter
3. Specify separately
  - operating and min S.G. of the media
  - max operating pressure and process temperature.

# 1. Order code for the Aurora - Magnetic Level Indicator

## BASIC MODEL NUMBER

| Code  | Min. S.G. | Pressure rating in bar (psi) |                    |                    |                    | float mat.  | cage size |
|-------|-----------|------------------------------|--------------------|--------------------|--------------------|-------------|-----------|
|       |           | 40 °C<br>(100 °F)            | 200 °C<br>(400 °F) | 315 °C<br>(600 °F) | 400 °C<br>(750 °F) |             |           |
| B G A | 0,75      | 27,6 (400)                   | 26,6 (386)         | 23,4 (340)         | 22,2 (322)         | 316 SST     | 3"        |
| B G B | 0,65      | 41,3 (600)                   | 24,3 (352)         | 18,1 (262)         | 4,1 (60)           | Titanium    | 3"        |
| B G C | 0,50      | 55,2 (800)                   | 32,3 (469)         | 24,1 (349)         | 5,5 (80)           | Titanium    | 4"        |
| B G D | 0,76      | 41,3 (600)                   | 39,9 (579)         | 35,2 (510)         | 33,3 (483)         | 316 SST     | 3"        |
| B G E | 0,76      | 51,7 (750)                   | 49,9 (723)         | 43,9 (637)         | 41,6 (603)         | 316 SST(*)  | 3"        |
| B G F | 0,65      | 75,8 (1100)                  | 44,5 (645)         | 33,1 (480)         | 7,6 (110)          | Titanium    | 3"        |
| B G G | 0,50      | 75,8 (1100)                  | 44,5 (645)         | 33,1 (480)         | 7,6 (110)          | Titanium    | 4"        |
| B G H | 0,75      | 62,0 (900)                   | 59,9 (868)         | 52,8 (765)         | 49,9 (724)         | 316 SST(*)  | 4"        |
| B G J | 0,65      | 103 (1500)                   | 60,7 (880)         | 45,2 (655)         | 10,3 (150)         | Titanium(*) | 4"        |
| B G K | 0,50      | 103 (1500)                   | 60,7 (880)         | 45,2 (655)         | 10,3 (150)         | Titanium(*) | 4"        |

(\*) pressurised float

### MATERIALS OF CONSTRUCTION

| Code flags only | Code with scale in cm | Code with scale in % of span | Flanges                      | Cage                         | Indication rail  |
|-----------------|-----------------------|------------------------------|------------------------------|------------------------------|------------------|
| A               | B                     | C                            | Carbon steel                 | 316/316L SST (1.4401/1.4404) | Aluminium        |
| D               | E                     | F                            | 316/316L SST (1.4401/1.4404) |                              | 316 SST (1.4401) |
| G               | H                     | J                            | Carbon steel                 |                              |                  |
| K               | L                     | M                            | 316/316L SST (1.4401/1.4404) |                              |                  |

### CAGE AND FLANGE RATING

|   |                                   |
|---|-----------------------------------|
| A | 150 lbs                           |
| B | 300 lbs                           |
| C | 600 lbs                           |
| D | 900 lbs                           |
| E | 1500 lbs                          |
| F | 2500 lbs (max 345 bar (5000 psi)) |

|   |          |                   |
|---|----------|-------------------|
| 1 | PN 16    | EN 1092-1 Type B1 |
| 2 | PN 25/40 | EN 1092-1 Type B1 |
| 3 | PN 63    | EN 1092-1 Type B2 |
| 4 | PN 100   | EN 1092-1 Type B2 |
| 5 | PN 160   | DIN 2638 Form E   |
| 6 | PN 250   | DIN 2628 Form E   |
| 7 | PN 320   | DIN 2629 Form E   |

### PROCESS CONNECTION - SIZE

|   |        |
|---|--------|
| 2 | 1"     |
| 3 | 1 1/2" |
| 4 | 2"     |

|   |       |
|---|-------|
| B | DN 25 |
| C | DN 40 |
| D | DN 50 |

DIN sizes only in combination with flanged process conn.

### PROCESS CONNECTION - TYPE

|   |   |
|---|---|
| A | Threaded NPT-F  |
| B | Socket weld   |
| D | ANSI RF Slip on flanges up to 600 lbs rating                |
| F | ANSI RJ Weld Neck flanges for 600 lbs up to 2500 lbs rating |
| 1 | EN/DIN Weld Neck flanges                                    |

### MEASURING RANGE (center-to-center)

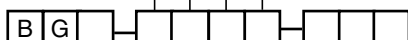
English ranges (dimensions as per specified inch dimension)

|       |               |
|-------|---------------|
| 0 0 A | 14" / 356 mm  |
| 0 0 B | 32" / 813 mm  |
| 0 0 C | 48" / 1219 mm |
| 0 0 D | 60" / 1524 mm |
| 0 0 E | 72" / 1829 mm |

|       |                |
|-------|----------------|
| 0 0 F | 84" / 2134 mm  |
| 0 0 G | 96" / 2438 mm  |
| 0 0 H | 108" / 2743 mm |
| 0 0 I | 120" / 3048 mm |

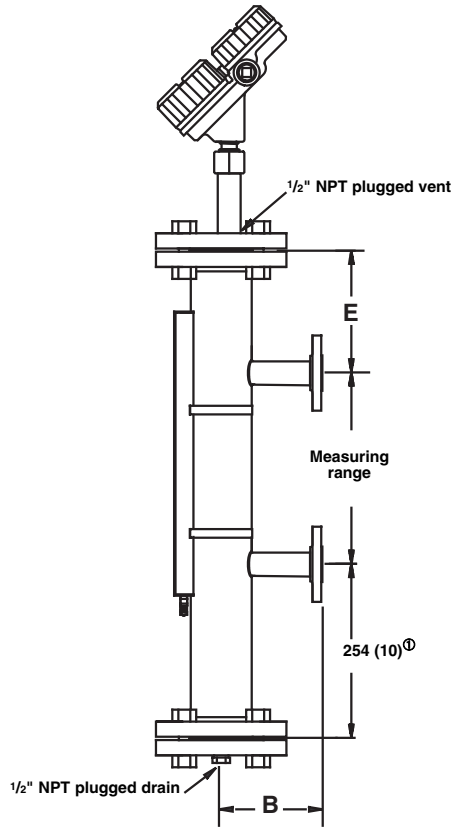
Metric ranges (specify per cm increments)

|       |                                     |
|-------|-------------------------------------|
| 0 3 0 | minimum 30 cm (11.81")              |
| 4 1 0 | maximum 410 cm (161") - for 7MS     |
| 5 7 0 | maximum 570 cm (224") - for 7MD/7MR |

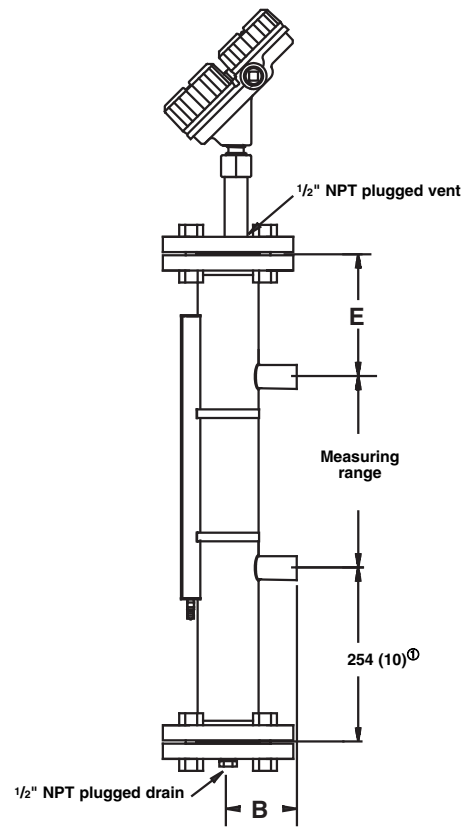


complete order code for the Aurora - Magnetic Level Indicator

Dimensions in mm (inches)



Flanged



Threaded/Welded

① For S.G. < 0.8 and/or flange rating > 1500 lbs / PN 250, dimension will increase

Flanged 3" cages

| Size    | Connection                           | B          | E          |
|---------|--------------------------------------|------------|------------|
| 1"      | NPT/SW - 150/300 lbs                 | 69 (2.72)  | 178 (7.00) |
| 1" 1/2" | NPT/SW - 150/300 lbs                 | 81 (3.19)  | 178 (7.00) |
| 2"      | NPT/SW - 150/300 lbs                 | 84 (3.31)  | 178 (7.00) |
| 1"      | RF Slip on flange - 150/300 lbs      | 170 (6.69) | 178 (7.00) |
| 1" 1/2" | RF Slip on flange - 150/300 lbs      | 180 (7.09) | 178 (7.00) |
| 2"      | RF Slip on flange - 150/300 lbs      | 185 (7.28) | 178 (7.00) |
| DN 25   | PN 16/25/40 flange EN 1092-1 Type B1 | 170 (6.69) | 178 (7.00) |
| DN 40   | PN 16/25/40 flange EN 1092-1 Type B1 | 180 (7.09) | 178 (7.00) |
| DN 50   | PN 16 flange EN 1092-1 Type B1       | 185 (7.28) | 178 (7.00) |
| DN 50   | PN 25/40 flange EN 1092-1 Type B1    | 188 (7.40) | 178 (7.00) |

**Flanged 4" cages**

| <b>Size</b> | <b>Connection</b>                    | <b>B</b>    | <b>E</b>    |
|-------------|--------------------------------------|-------------|-------------|
| 1"          | NPT/SW - 150/300/600 lbs             | 82 (3.23)   | 178 (7.00)  |
| 1" 1/2"     | NPT/SW - 150/300/600 lbs             | 94 (3.70)   | 178 (7.00)  |
| 2"          | NPT/SW - 150/300/600 lbs             | 97 (3.82)   | 178 (7.00)  |
| 1"          | NPT - 900/1500 lbs                   | 92 (3.62)   | 205 (8.07)  |
| 1" 1/2"     | NPT - 900/1500 lbs                   | 94 (3.70)   | 215 (8.46)  |
| 2"          | NPT - 900/1500 lbs                   | 97 (3.82)   | 225 (8.86)  |
| 1"          | NPT - 2500 lbs                       | 99 (3.90)   | 275 (10.83) |
| 1" 1/2"     | NPT - 2500 lbs                       | 102 (4.02)  | 285 (11.22) |
| 2"          | NPT - 2500 lbs                       | 112 (4.41)  | 295 (11.61) |
| 1"          | SW - 900/1500 lbs                    | 99 (3.90)   | 205 (8.07)  |
| 1" 1/2"     | SW - 900/1500 lbs                    | 102 (4.02)  | 215 (8.46)  |
| 2"          | SW - 900/1500 lbs                    | 112 (4.41)  | 225 (8.86)  |
| 1"          | SW - 2500 lbs                        | 99 (3.90)   | 275 (10.83) |
| 1" 1/2"     | SW - 2500 lbs                        | 102 (4.02)  | 285 (11.22) |
| 2"          | SW - 2500 lbs                        | 112 (4.41)  | 295 (11.61) |
| 1"          | RF Slip on flange - 150/300/600 lbs  | 185 (7.28)  | 178 (7.00)  |
| 1" 1/2"     | RF Slip on flange - 150/300/600 lbs  | 200 (7.87)  | 178 (7.00)  |
| 2"          | RF Slip on flange - 150/300/600 lbs  | 200 (7.87)  | 178 (7.00)  |
| 1"          | RJ Weld Neck flange - 600 lbs        | 185 (7.28)  | 178 (7.00)  |
| 1" 1/2"     | RJ Weld Neck flange - 600 lbs        | 200 (7.87)  | 178 (7.00)  |
| 2"          | RJ Weld Neck flange - 600 lbs        | 200 (7.87)  | 178 (7.00)  |
| 1"          | RJ Weld Neck flange - 900 lbs        | 195 (7.68)  | 190 (7.48)  |
| 1" 1/2"     | RJ Weld Neck flange - 900 lbs        | 205 (8.07)  | 190 (7.48)  |
| 2"          | RJ Weld Neck flange - 900 lbs        | 225 (8.86)  | 190 (7.48)  |
| 1"          | RJ Weld Neck flange - 1500 lbs       | 195 (7.68)  | 205 (8.07)  |
| 1" 1/2"     | RJ Weld Neck flange - 1500 lbs       | 205 (8.07)  | 205 (8.07)  |
| 2"          | RJ Weld Neck flange - 1500 lbs       | 225 (8.86)  | 205 (8.07)  |
| 1"          | RJ Weld Neck flange - 2500 lbs       | 211 (8.31)  | 275 (10.83) |
| 1" 1/2"     | RJ Weld Neck flange - 2500 lbs       | 235 (9.25)  | 275 (10.83) |
| 2"          | RJ Weld Neck flange - 2500 lbs       | 250 (9.84)  | 275 (10.83) |
| DN 25       | PN 16/25/40 flange EN 1092-1 Type B1 | 185 (7.28)  | 178 (7.00)  |
| DN 40       | PN 16/25/40 flange EN 1092-1 Type B1 | 200 (7.87)  | 178 (7.00)  |
| DN 50       | PN 16 flange EN 1092-1 Type B1       | 200 (7.87)  | 178 (7.00)  |
| DN 50       | PN 25/40 flange EN 1092-1 Type B1    | 203 (7.99)  | 178 (7.00)  |
| DN 25       | PN 63 flange EN 1092-1 Type B2       | 203 (7.99)  | 178 (7.00)  |
| DN 40       | PN 63 flange EN 1092-1 Type B2       | 217 (8.54)  | 178 (7.00)  |
| DN 50       | PN 63 flange EN 1092-1 Type B2       | 217 (8.54)  | 178 (7.00)  |
| DN 25       | PN 100 flange EN 1092-1 Type B2      | 203 (7.99)  | 178 (7.00)  |
| DN 40       | PN 100 flange EN 1092-1 Type B2      | 217 (8.54)  | 178 (7.00)  |
| DN 50       | PN 100 flange EN 1092-1 Type B2      | 223 (8.78)  | 178 (7.00)  |
| DN 25       | PN 160 DIN 2638 Form E               | 205 (8.07)  | 205 (8.07)  |
| DN 40       | PN 160 DIN 2638 Form E               | 219 (8.62)  | 205 (8.07)  |
| DN 50       | PN 160 DIN 2638 Form E               | 230 (9.06)  | 205 (8.07)  |
| DN 25       | PN 250 DIN 2628 Form E               | 212 (8.35)  | 205 (8.07)  |
| DN 40       | PN 250 DIN 2628 Form E               | 235 (9.25)  | 205 (8.07)  |
| DN 50       | PN 250 DIN 2628 Form E               | 240 (9.45)  | 205 (8.07)  |
| DN 25       | PN 320 DIN 2629 Form E               | 225 (8.86)  | 275 (10.83) |
| DN 40       | PN 320 DIN 2629 Form E               | 243 (9.57)  | 275 (10.83) |
| DN 50       | PN 320 DIN 2629 Form E               | 255 (10.04) | 275 (10.83) |

## 2. Order code for the Aurora - Eclipse 705 Guided Wave Radar transmitter

### TRANSMITTER

|     | Type <sup>①</sup>                                     | Signal output                      | Power                             |
|-----|---|------------------------------------|-----------------------------------|
| 7 3 | Eclipse - blind transmitter                           | 4-20 mA with HART® communication   | 24 V DC<br>2-wire<br>loop powered |
| 7 4 | Eclipse - transmitter with digital display and keypad | 4-20 mA with HART® communication   |                                   |
| 7 5 | Eclipse - blind transmitter                           | Foundation Fieldbus® communication |                                   |
| 7 6 | Eclipse - transmitter with digital display and keypad | Foundation Fieldbus® communication |                                   |

<sup>①</sup> Standard electronics: SFF > 85 %. Consult factory for SIL enhanced electronics: SFF > 91 %

### MOUNTING/CLASSIFICATION (Consult factory for FM/CSA approvals)

|   |  |
|---|--|
| 1 | Integral, General purpose (&IS: FM/CSA)  |
| 2 | Remote, General purpose (&IS: FM/CSA)  |
| A | Integral, ATEX II 1 G EEx ia II C T4 - FISCO ATEX, intrinsically safe for units with Fieldbus Foundation |
| B | Integral, ATEX II 1 G EEx ia II C T4 - FISCO ATEX, intrinsically safe for units with Fieldbus Foundation |
| C | Integral, ATEX II 1/2 G D EEx d[ia] II C T6  |
| D | Remote, ATEX II 1/2 G D EEx d[ia] II C T6  |
| E | Integral, ATEX II 3 G EEx nA II T6   |
| F | Remote, ATEX II 3 G EEx nA II T6   |

### HOUSING

|   |   |
|---|---|
| 1 | Cast aluminium dual compartment, 3/4" NPT cable entry (2 entries – one plugged)   |
| 2 | Cast aluminium dual compartment, M20 x 1,5 cable entry (2 entries – one plugged)  |
| 3 | Stainless steel dual compartment, 3/4" NPT cable entry (2 entries – one plugged)  |
| 4 | Stainless steel dual compartment, M20 x 1,5 cable entry (2 entries – one plugged) |

### PROBE TYPE - all coaxial type, overfill safe GWR probes

|   |  |   |
|---|--|---|
| R | 7MR - Overfill safe GWR probe                    | (dielectric range ≥ 1,4) - WHG approved         |
| D | 7MD - High Temp / High Pressure (HTHP) GWR probe | (dielectric range ≥ 2,0) - WHG approved         |
| S | 7MS - Saturated steam GWR probe                  | (dielectric range ≥ 10,0) - Stoomwezen approved |

### PROBE MATERIAL

|   |   |                         |
|---|---|-------------------------|
| A | 316 / 316 L (1.4401/1.4404) stainless steel |                         |
| B | Hastelloy C (2.4819)                        | not for "S" probe (7MS) |
| C | Monel (2.4360)                              | not for "S" probe (7MS) |

### PROCESS SEAL-MATERIAL <sup>①</sup>

For the 7MR GWR probe <sup>②</sup>

|   |  |  |
|---|--|--|
| 0 | Viton® GFLT - for universal use / steam applications           | min -40°C (-40 °F) / max +200 °C (+400 °F) |
| 1 | EPDM (Ethylene Propylene) - for e.g. caustic soda applications | min -50°C (-60 °F) / max +125 °C (+250 °F) |
| 2 | Kalrez 4079 - for aggressive media                             | min -40°C (-40 °F) / max +200 °C (+400 °F) |

<sup>①</sup> Consult factory for alternative seal materials

<sup>②</sup> For ammonia/chlorine applications use the 7MD GWR probe.

For the 7MD GWR probe

|   |  |   |
|---|--|---|
| N | Borosilicate - for non condensing applications | min -195 °C (-320 °F) / max +400 °C (+750 °F) |
|---|--|---|

For the 7MS GWR probe

|   |   |   |
|---|---|---|
| 8 | PEEK - for saturated steam applications | min -40 °C (-40 °F) / max +345 °C (+650 °F) |
|---|---|---|

### MEASURING RANGE (Select the same measuring range as per page 4)

English ranges (dimensions as per specified inch dimension)

|       |               |       |                |
|-------|---------------|-------|----------------|
| 0 0 A | 14" / 356 mm  | 0 0 F | 84" / 2134 mm  |
| 0 0 B | 32" / 813 mm  | 0 0 G | 96" / 2438 mm  |
| 0 0 C | 48" / 1219 mm | 0 0 H | 108" / 2743 mm |
| 0 0 D | 60" / 1524 mm | 0 0 I | 120" / 3048 mm |
| 0 0 E | 72" / 1829 mm |       |                |

Metric ranges (specify per cm increments)

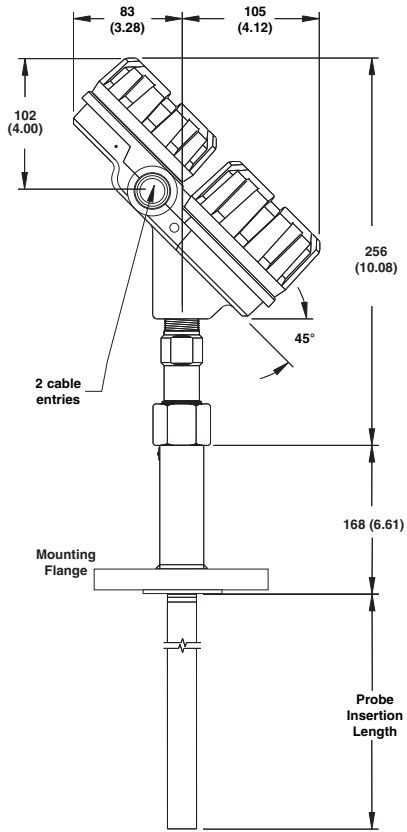
|       |                                     |
|-------|-------------------------------------|
| 0 3 0 | minimum 30 cm (11.81")              |
| 4 1 0 | maximum 410 cm (161") - for 7MS     |
| 5 7 0 | maximum 570 cm (224") - for 7MD/7MR |

|   |  |  |  |  |  |  |  |  |  |  |  |
|---|--|--|--|--|--|--|--|--|--|--|--|
| 7 |  |  |  |  |  |  |  |  |  |  |  |
|---|--|--|--|--|--|--|--|--|--|--|--|

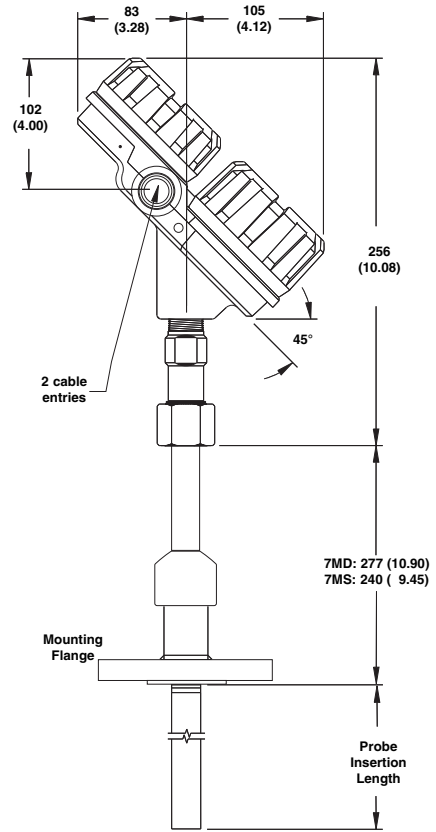
**complete order code for the Aurora - Eclipse 705 Guided Wave Radar transmitter**

# ECLIPSE 705 TRANSMITTER

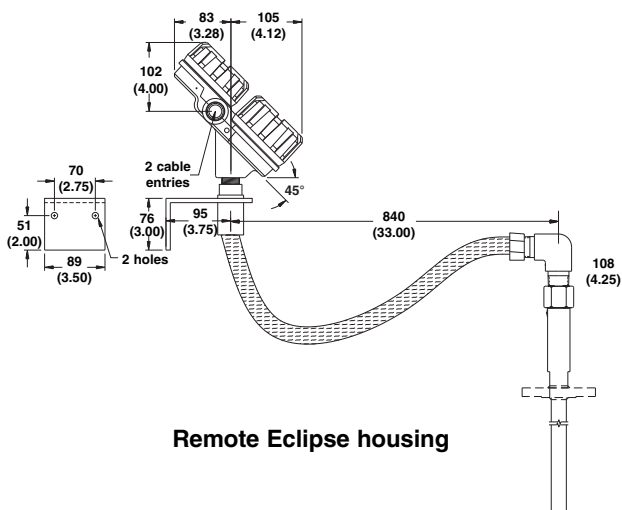
Dimensions in mm (inches)



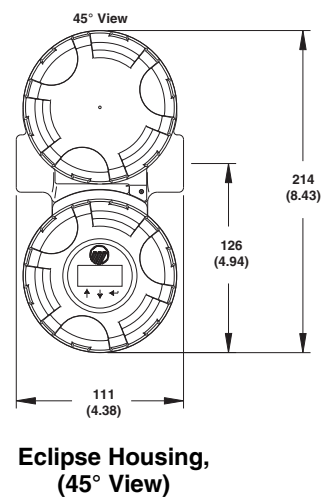
**7MR  
with flanged connection**



**7MD/7MS  
with flanged connection**



**Remote Eclipse housing**



**Eclipse Housing,  
(45° View)**



# TRANSMITTER SPECIFICATIONS

## FUNCTIONAL/PHYSICAL

| <i>Description</i>           |                      | <i>Specification</i>  |
|------------------------------|----------------------|---|
| Power (at terminals)         |                      | General Purpose / ATEX Intrinsically Safe: 11 to 28,6 V DC<br>ATEX Explosion Proof (with Intrinsically Safe probe) 11 to 36 V DC<br>Foundation Fieldbus (FISCO ATEX Exi): 9 to 17,5 V DC<br>Foundation Fieldbus (General purpose & Exd): 9 to 32 V DC   |
| Signal Output                |                      | 4-20 mA with HART®, 3,8 mA to 20,5 mA useable (meets NAMUR NE 43) or Foundation Fieldbus H1 (ITK Ver. 4)  |
| Span                         |                      | 300 to 5700 mm (12 to 224") (7MS: max 4100 mm (161"))   |
| Resolution                   |                      | Analog: 0,01 mA<br>Display: 0,1 cm (inch)   |
| Loop Resistance              |                      | 630 Ω @ 20,5 mA - 24 V DC   |
| Damping                      |                      | Adjustable 0-10 s   |
| Diagnostic Alarm             |                      | Adjustable 3,6 mA, 22 mA, HOLD  |
| User Interface               |                      | 3-button keypad and/or HART® communicator, Foundation Fieldbus, AMS® or PACT <sup>ware</sup> ®  |
| Display                      |                      | 2-line x 8-character LCD  |
| Menu Language                |                      | English/Spanish/French/German   |
| Housing Material             |                      | IP 66/Aluminium A356T6 (< 0.20 % copper) or stainless steel   |
| Approvals                    |                      | ATEX II 1 G EEx ia II C T4, intrinsically safe – for non Foundation Fieldbus units<br>FISCO ATEX, intrinsically safe - for Foundation Fieldbus units<br>ATEX II 1/2 G D EEx d[ia] II C T6 - T85 °C, explosion proof for all units <sup>①</sup><br>ATEX II 3 G EEx nA II T6, non sparking – for non Foundation Fieldbus units<br>FM and CSA, Non incendive, intrinsically safe (FISCO) and explosion proof<br>STOOMWEZEN – Secondary level safety device for steamdrums<br>TÜV – WHG § 19, VLAREM II 5.17-7<br>LRS – Lloyds Register of Shipping (marine applications)<br>GOST-K/GGTN-K – RoSTeCH/FSTS – Russian Authorisation Standards |
| SIL (Safety Integrity Level) | Standard electronics | Functional safety to SIL 1 / SIL 2 in accordance to 61508 – SFF > 85 %<br>– full FMECA reports and declaration sheets available at request  |
|                              | Enhanced electronics | Functional safety to SIL 2 / SIL 3 in accordance to 61508 – SFF > 91 %<br>– full FMECA reports and declaration sheets available at request  |
| Electrical Data              |                      | Ui = 28,4 V, Ii = 94 mA, Pi = 1 W<br>Ui = 17,5 V, Ii = 380 mA, Pi = 5,32 W (Foundation Fieldbus)  |
| Equivalent Data              |                      | Ci = 2,2 nF, Li = 3 μH<br>Ci = 0,24 nF, Li = 3 μH (Foundation Fieldbus)   |
| Shock/Vibration Class        |                      | ANSI/ISA-571.03 SA1 (Shock), ANSI/ISA-571.03 VC2 (Vibration)  |
| Net and Gross Weight         | Cast aluminium       | 2,70 kg net; 3,20 kg gross – amplifier only   |
|                              | Stainless steel      | 5,70 kg net; 6,20 kg gross – amplifier only   |
| Overall Dimensions           |                      | H 214 mm (8.43") x W 111 mm (4.38") x D 188 mm  |

<sup>①</sup> ATEX, explosion proof units use EEx d bushing material STYCAST 2057 FR

## PERFORMANCE

| <i>Description</i>   |                          | <i>Specification</i>  |
|--|--------------------------|---|
| Reference Conditions with a 1,8 m (72") coaxial type GWR probe |                          | Reflection from liquid, with dielectric in center of selected range, at +20 °C (70 °F) with CFD threshold <sup>①</sup>  |
| Linearity <sup>②</sup>   | Coaxial/twin lead probes | < 0,1 % of probe length or 2,5 mm (0.1"), whichever is greater  |
|  | Single lead probes       | < 0,3 % of probe length or 8 mm (0.3"), whichever is greater  |
| Accuracy <sup>②</sup>  | Coaxial/twin lead probes | < 0,1 % of probe length or 2,5 mm (0.1"), whichever is greater  |
|  | Single lead probes       | ± 0,5 % of probe length or 13 mm (0.5"), whichever is greater   |
|  | 7MT interface            | ± 25 mm (1")  |
| Resolution   |                          | ± 2,5 mm (0.1")   |
| Repeatability  |                          | < 2,5 mm (0.1")   |
| Hysteresis   |                          | < 2,5 mm (0.1")   |
| Response Time  |                          | < 1 second  |
| Warm-up Time   |                          | < 5 seconds   |
| Ambient Temp.  |                          | -40 °C to +80 °C (-40 °F to +175 °F) – blind transmitter<br>-20 °C to +70 °C (-5 °F to +160 °F) – with digital display<br>-40 °C to +70 °C (-40 °F to +160 °F) – for EEx ia and EEx d[ia] with blind transmitter<br>-20 °C to +70 °C (-5 °F to +160 °F) – for EEx ia and EEx d[ia] with digital display |
| Process Dielectric Effect                                      |                          | < 7,5 mm (0.3") within selected range   |
| Operating Temp. Effect   |                          | Approx. +0,02 % of probe length/°C for probes ≥ 2,5 m (8') <sup>③</sup>   |
| Humidity   |                          | 0-99 %, non-condensing  |
| Electromagnetic Compatibility                                  |                          | Meets CE requirements (EN-61000-6-4, EN 61000-6-2) and NAMUR NE 21 (Single and Twin-Rod probe must be used in metallic vessel or stillwell)   |

<sup>①</sup> May degrade for 7MD probe or with fixed threshold.

<sup>②</sup> Top 600 mm (24") of twin rod probe: 30 mm (1.18").  
Top 1220 mm (48") of single rod: application dependant.

<sup>③</sup> Accuracy may degrade slightly < 2,5 m (8')

## PROBE SPECIFICATIONS

| <i>Description</i>                |              | <i>7MR: overfill safe GWR probe</i>  |
|-----------------------------------|--------------|--|
| Materials                         | Probe        | 316/316L (1.4401/1.4404)<br>Hastelloy C <sup>®</sup> (2.4819) or Monel <sup>®</sup> (2.4360)     |
|                                   | Process seal | Viton <sup>®</sup> GFLT, EPDM or Kalrez 4079 (Consult factory for alternatives)                  |
| Probe diameter                    |              | Inside rod: 8 mm (0.3125") – Outer tube: 22 mm (0.875")  |
| Mounting                          |              | In-tank mounting / external cage mounting (WHG approved)   |
| Process Connection                |              | Threaded: 3/4" NPT or 1" BSP (G1)<br>Flanged: Various ANSI, EN/DIN or torque tube mating flanges |
| Probe length                      |              | From 600 mm to 6100 mm (24 to 240"), selectable per 10 mm  |
| Transition Zone <sup>Ⓢ</sup>      | Top          | 0 mm (0")  |
|                                   | Bottom       | εr: 2,0 = 150 mm (6")/εr: 80 = 25 mm (1")  |
| Max. Process Temp.                |              | +200 °C @ 18 bar (+400 °F @ 270 psi)   |
| Max. Process Pressure             |              | 70 bar @ +20 °C (1000 psi @ +70 °F) – see table at page 11                                       |
| Dielectric Range – Max. Viscosity |              | 1,4 to 100 – 200 cP  |

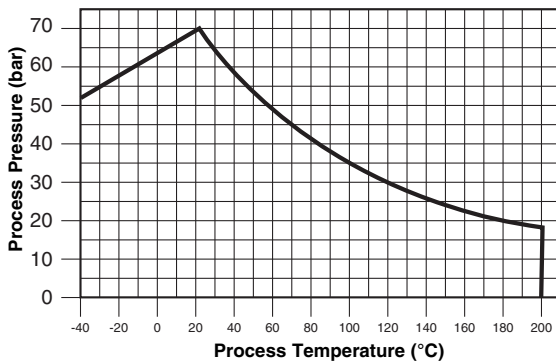
Viton<sup>®</sup> is a registered trademark of Dupont Performance Elastomers

| <i>Description</i>                  |              | <i>7MD: high pressure/high temperature GWR probe (overfill safe)</i>                               | <i>7MS: saturated steam GWR probe (overfill safe)</i> |
|-------------------------------------|--------------|--|---|
| Materials                           | Probe        | 316/316L (1.4401/1.4404)   |   |
|                                     | Process seal | Borosilicate/inconel X750  | PEEK with Aegis PF 128                                |
|                                     | Spacers      | Ceramic  |   |
| Probe diameter                      |              | Inside rod: 8 mm (0.125") – Outer tube: 22 mm (0.875")   |   |
| Mounting                            |              | In-tank mounting / external cage mounting (7MD – WHG / 7MS – Stoomwezen approved)                  |   |
| Process Connection                  |              | Threaded: 3/4" NPT or 1" BSP (G1)<br>Flanged: Various ANSI, EN/DIN or "proprietary" mating flanges |   |
| Probe length (selectable per 10 mm) |              | From 600 mm to 6100 mm (24 to 240")  | From 1100 mm to 4500 mm (43 to 177")                  |
| Transition Zone <sup>Ⓢ</sup>        | Top          | 25 mm (1")   |   |
|                                     | Bottom       | εr: 2,0 = 150 mm (6") / εr: 80 = 25 mm (1")  | εr: 10 = 150 mm (6") / εr: 80 = 25 mm (1")            |
| Process Temp.                       | Max          | +400 °C @ 135 bar (+750 °F @ 2000 psi)   | +345 °C @ 155 bar (+650 °F @ 2250 psi)                |
|                                     | Min          | -196 °C @ 135 bar (-320 °F @ 2000 psi)   | -15 °C @ 205 bar (0 °F @ 3000 psi)                    |
| Max. Process Pressure               |              | 345 bar @ +20 °C (5000 psig @ +70 °F)  | 155 bar @ +345 °C (2250 psi @ +650 °F)                |
| Max. Viscosity                      |              | 200 cP   |   |
| Dielectric Range                    |              | 2 to 100   | 10 to 100   |
| Vacuum service                      |              | Full vacuum<br>(Helium leak < 10 <sup>-8</sup> cc/s @ 1 atmosphere vacuum)                         | Negative pressure but not up to full vacuum           |

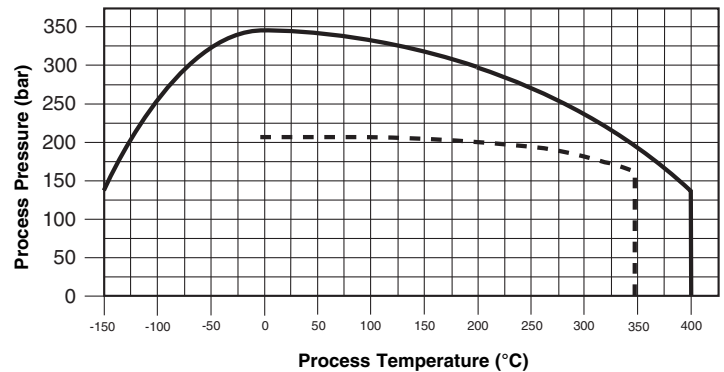
# MAGNETIC LEVEL INDICATOR – SPECIFICATIONS

|                     |   |   |
|---------------------|---|---|
| Measured value      | Liquid level (consult factory for liquid-liquid interface)  |   |
| Measuring range     | From 300 mm (11.81") up to 5700 mm (224")   |   |
| Indicators          | Metal flag (red/white) – all indicators are hermetically sealed and assured by the "Insta-Seal" technology  |   |
| Scale               | In cm or % of span  |   |
| Specific gravity    | As low as 0.5 kg/dm <sup>3</sup>  |   |
| Visual indication   | Visible from a distance up to 30 m (100 feet)   |   |
| Float               | Type  | With magnetic flux ring – assembly – see page 2           |
|                     | Materials   | 316 SST (1.4401), Titanium, others at request             |
| Cage                | Materials   | 316/316L SST (1.4401/1.4404), others at request           |
|                     | Size  | 3" or 4" depending configuration                          |
|                     | Rating  | Up to 2500 lbs / PN 320 class ratings                     |
|                     | Configuration   | Side/side connection with 1/2" NPT plugged vent and drain |
| Insulation material | Weather resistant silicone cloth (high temperature application)<br>Polyurethane + aluminium jacket with polymeric frost extension for flag-rail (cryogenic application) |   |
| Process connections | Threaded, socket welded or flanged  |   |
| Design              | All cages are designed to meet the European PED (Pressure Equipment Directives) 97/23 EC guidelines   |   |
| Constructions       | Standard commercial design<br>NACE construction<br>Others at request: eg. IBR, ASME - ANSI B31.3  |   |

# TEMPERATURE-PRESSURE RATING FOR ECLIPSE PROBE SEALS



———— 7MR: overfill prevention GWR probe



———— 7MD: high temperature / high pressure GWR probe  
 - - - - 7MS: saturated steam GWR probe



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ALL MAGNETROL MECHANICAL LEVEL CONTROLS ARE WARRANTED FREE OF DEFECTS IN MATERIALS AND WORKMANSHIP FOR FIVE FULL YEARS (ELECTRONICS ONE FULL YEAR) FROM THE DATE OF ORIGINAL FACTORY SHIPMENT.

IF RETURNED WITHIN THE WARRANTY PERIOD; AND, UPON FACTORY INSPECTION OF THE CONTROL, THE CAUSE OF THE CLAIM IS DETERMINED TO BE COVERED UNDER THE WARRANTY; THEN, MAGNETROL INTERNATIONAL WILL REPAIR OR REPLACE THE CONTROL AT NO COST TO THE PURCHASER (OR OWNER) OTHER THAN TRANSPORTATION.

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BULLETIN N°: BE 57-138.3  
EFFECTIVE: NOVEMBER 2005  
SUPERSEDES: December 2002

**UNDER RESERVE OF MODIFICATIONS**

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